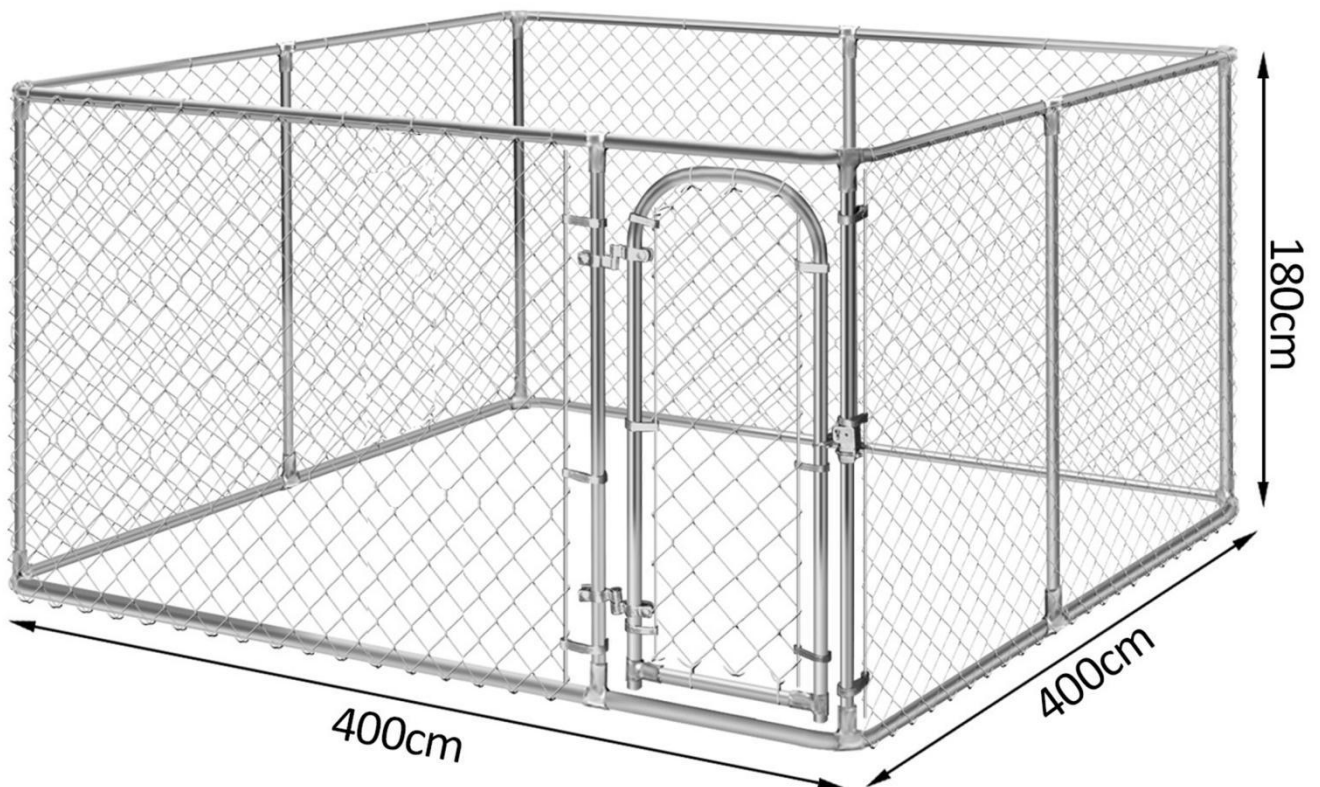
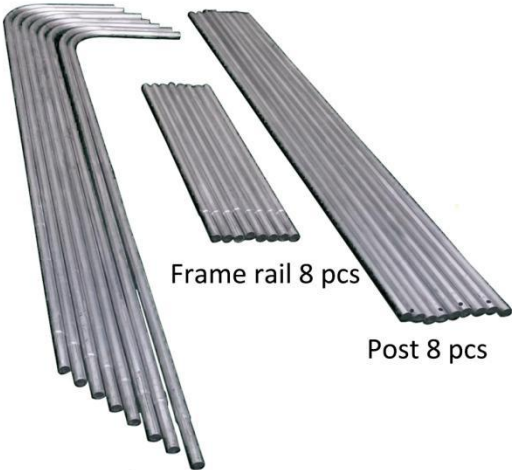


Assembly Instructions



Components



Corner rails 8 pcs

Frame rail 8 pcs

Post 8 pcs



Door 1 pc



Chain link fabric 1 roll



Male hinge 2 pcs



Bolts & nuts 16 sets



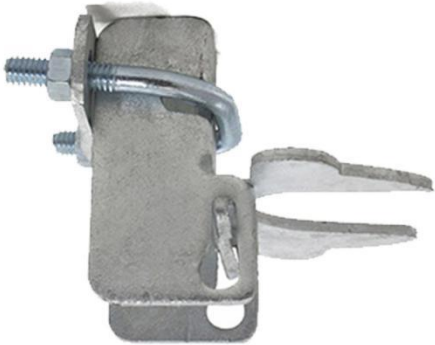
Tie wire 1 pc



Female hinge 2 pcs



Tension rod 2 pcs



Gate latch 1 pc



Clamp 16 sets



Clips 6 pcs

Step 1

Connect the Bottom Rail



1. Gather 4 corner rails and 4 frame rails.
2. Point all swaged ends clockwise.
3. Slip swaged ends of tubing into the next piece of tubing.

Step 2

Add Uprights



1. Gather 7 uprights, 14 clamps, and bolts with nuts
2. With the nut on top, loosely clamp all posts to the bottom frame at each corner and half way along each side.
3. Stand corner posts up and tighten clamps. Let the center posts lie on the ground



Step 3

Add an Upright Post for the Gate

1. Gather 1 upright, 2 clamps, and 1 -carriage bolt with nut
2. Install the gate post 22 1/4" to either side of the corner upright.
Important: Do NOT have the gate span a joint in the frame.
The frame can come apart at the swaged joint.

Step 4

Add Top Rails



1. Gather 4 corner rails, 4 frame rails, 7 clamps and 7 -carriage bolts with nuts
2. Point all top rail swedges clockwise the same as the bottom frame.
3. Connect rails to all posts Tighten all clamps as you go.

Step 5

Install the Gate



1. Gather male and female hinges, 4 -3/" x 2" carriage bolts with nuts, and the gate. Note: Gate can open from either side
2. Install the upper female hinge below the upper most gate clip
3. Install the lower female hinge directly above the bottom gate clip
4. Position the gate centered in the gate opening.
5. Attach bottom male hinge and slide up to meet bottom female hinge. Tighten securely
6. Attach top male hinge and slide down to meet top female hinge. Tighten securely
7. With an adjustable wrench, install the gate latch 36" from the ground (6A). Note: The gate latch can be locked. Lock not provided

Step 6

Roll out the chain link fabric



1. Gather 6 Clips, 1 Tension Rod, package of Tie Wires, and the roll of Chain Link Fabric.

Note: Putting on the fabric is easy, except chain link fabric is strong and stiff and the roll is heavy, so a helper is recommended.

2. Start at a post next to the gate. Slip the tension rod down through the first diamonds of the fabric .

3. Connect the fabric to the gatepost by clipping the tension rod to the post Secure all 5 clips.

4. Unroll the fabric around the kennel. Loosely add a tie wire to the top frame about every 5 feet to keep the fabric from falling down

Step 7

Secure the Fabric



Beginning at the gate opening, attach a tie wire to every 3rd diamond around the top and every 5th diamond around the bottom of the kennel. Use any extra tie wires around the bottom for extra security.

Note: Attaching tie wires around the bottom is easier if you temporarily raise the bottom of the kennel onto bricks, blocks of wood, or the box that the kennel came in. Important: Please, for your pet's safety, train your pet to become accustomed to his new home. Consult a professional for help.

Components

Clamps&bolts nuts 4sets



50cm pipe 2pcs



swedged ends of tube
1pc



2pc



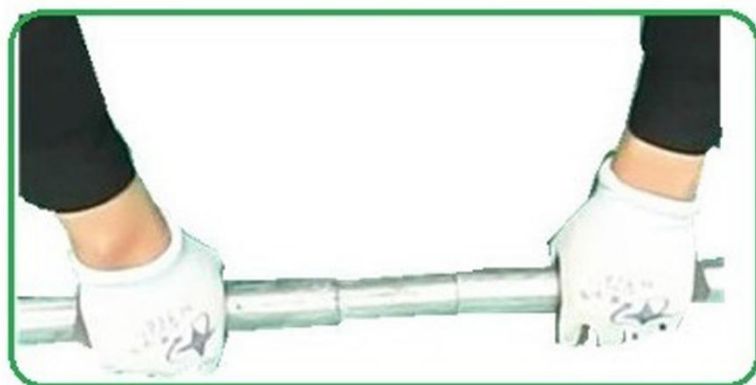
1pc Roof Cover



1pc Tie wire



1



Slip swaged ends of tube into next piece of tube



Connect the 50cm tube and the Rail vertically with clamps and screws.

2



Unfold the roof cover and put on the mounting bracket.Or you can put the brackets in the cage firstly then put the cover later

3



Place the roof cover and bracket on the cage.

+



Connect the roof cover and cage with tie wire like this

4

