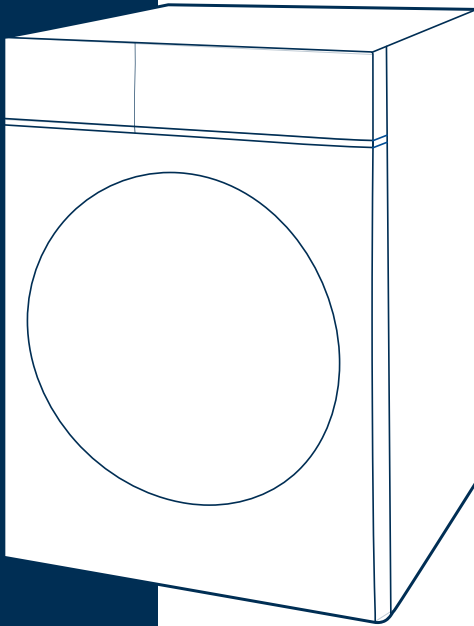


**WASHING MACHINE****Front Loading****USER MANUAL****Read This Manual** 

Read all instructions and explanations for the installation before use. Follow the instructions carefully. Keep the operation instructions handy for later use. If the appliance is sold or passed on, ensure that the new owner always receives this operation instructions.

**MODEL:**  
**MFC80-JS1403B/C14E-AU(45)**

# CONTENTS

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# SAFETY INSTRUCTIONS

---

## ■ Safety Instructions

For your safety, the information in this manual must be followed to minimize the risk of fire or explosion, electric shock, or to prevent property damage, personal injury or loss of life.

Explanation of the symbols:

### Warning!

This combination of symbol and signal word indicates a potentially dangerous situation which may result in death or serious injuries unless it's avoided.

### Caution!

This combination of symbol and signal word indicates a potentially dangerous situation which may result in slight or minor injuries or damage to property and the environment.

### Note!

This combination of symbol and signal word indicates a potentially dangerous situation which may result in slight or minor injuries.

### Warning!

If the supply cord is damaged, it must be replaced by a special cord or assembly available from the manufacturer or its service agent.

# SAFETY INSTRUCTIONS

---

## Warning!

### The electric shock!

- The new hose-sets supplied with the appliance are to be used and that old hose-sets should not be reused.
- Before any maintenance the device, unplug the appliance from the mains.
- Always unplug the machine and turn off the water supply after use. The max. inlet water pressure, in pascals. The min. inlet water pressure, in pascals.
- To ensure your safety, power plug must be inserted into an earthed three-pole socket. Check carefully and make sure that your socket is properly and reliably earthed.
- Make sure that the water and electrical devices must be connected by a qualified technician in accordance with the manufacturer's instructions and local safety regulations.

### Risk to children!

- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities or lack of experience and knowledge unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children of less than 3years should be supervised to ensure that they do not play with appliance.
- Animals and children may climb into the machine. Check the machine before every operation.
- Children should be supervised to ensure that they do not play with the appliance.

# SAFETY INSTRUCTIONS

---

- Glass door may be very hot during the operation. Keep kids and pets far away from the machine during the operation very wet rooms as well as in the rooms with explosive or caustic gas.
- Remove all packages and transport bolts before using the appliance. Otherwise, serious damage may result.
- Plug must be accessible after installation.

## Risk of explosion!

- Do not wash or dry articles that have been cleaned in, washed in, soaked in, or dabbed with combustible or explosive substances( such as wax, oil, paint, gasoline, degreasers, dry-cleaning solvents, kerosene, etc.) This may result in fire or explosion.
- Before hand thoroughly rinse items of washing by hand.

# SAFETY INSTRUCTIONS

---

## Caution!

### Installing the product!

- The maximum inlet water pressure:1.0Mpa.
- The minimum inlet water pressure:0.05Mpa.
- This washing machine is for indoor use only.
- It isn't intended to be built-in using.
- The openings must not be obstructed by a carpet.
- Washing machine shall not be installed in bath room or very wet rooms as well as in the rooms with explosive or caustic gases.
- The washing machine with single inlet valve only can be connected to the cold water supply. The product with double inlet valves should be correctly connected to the hot water and cold water supply.
- Plug must be accessible after installation.
- Remove all packages and transport bolts before using the appliance. Otherwise, serious damage may result.

## SAFETY INSTRUCTIONS

---

### Risk of damaging appliance!

- Your product is only for home use and is only designed for the textiles suitable for machine washing.
- Do not climb up and sit on top cover of the machine.
- Do not lean against machine door.
- Cautions during Handling Machine:
  - 1.Transport bolts shall be reinstalled to the machine by a specialized person.
  - 2.The accumulated water shall be drained out of the machine.
  - 3.Handle the machine carefully. Never hold each protruded part on the machine while lifting. Machine door can not be used as the handle during the conveyance.
  - 4.This appliance is heavy. Transport with care.
- Please do not close the door with excessive forces. If it is found difficult to close the door, please check if the clothes are put in or distributed well.
- It is forbidden to wash carpets.

### Operating the appliance!

- The maximum mass of dry cloth in kilograms: 8.0kg.
- Before washing the clothes at first time, the product shall be operated in one round of the whole procedures without the clothes inside.
- Flammable and explosive or toxic solvents are forbidden. Gasoline and alcohol etc. Shall not be used as detergents. Please only select the detergents suitable for machine washing, especially for drum.

# SAFETY INSTRUCTIONS

---

- Make sure that all pockets are emptied. Sharp and rigid items such as coin, brooch, nail, screw or stone etc. may cause serious damages to this machine.
- Please check whether the water inside the drum has been drained before opening its door. Please do not open the door if there is any water visible.
- Be careful of burning when the product drains hot washing water.
- Never refill the water by hand during washing.
- After the program is completed, Please wait for two minutes to open the door.

## Packaging/Old appliance

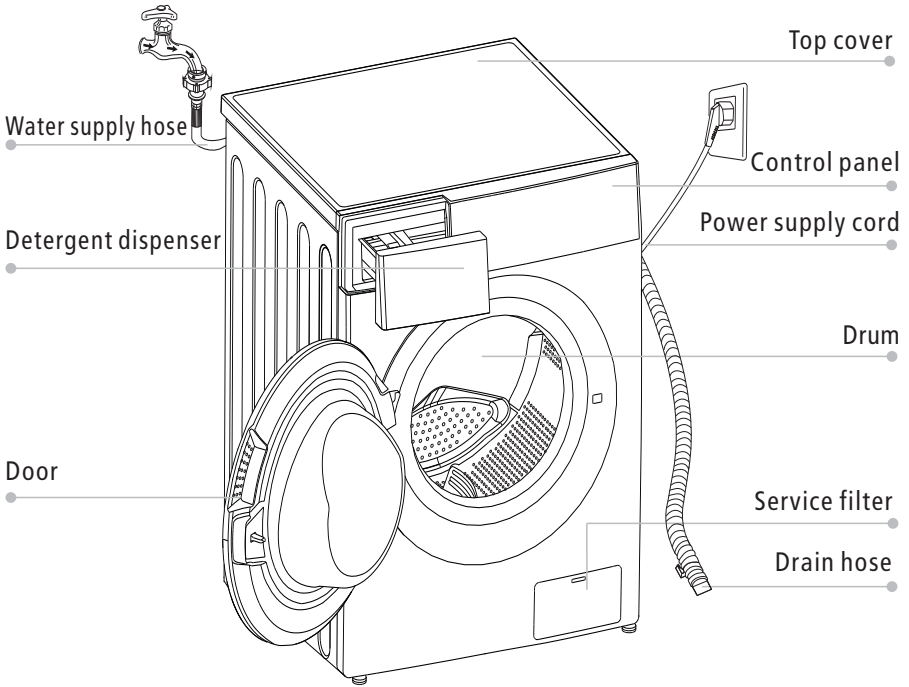


This marking indicates that this product should not be disposed with other household wastes throughout the EU. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the collection systems or contact the retailer where the product was purchased. They return and can take this product for environmental safe recycling.



# INSTALLATION

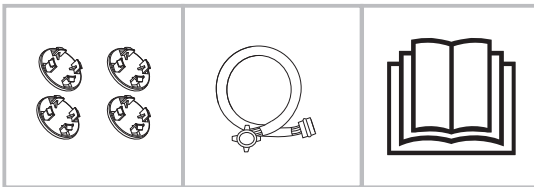
## ■ Product Description



### Note!

- The product line chart is for reference only, please refer to real product as standard.

## Accessories



Transport hole plug

Supply hose cold water

Owner's manual

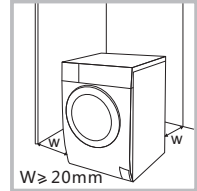
# INSTALLATION

## ■ Installation

### Installation area

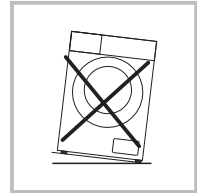
#### ⚠ Warning!

- Stability is important to prevent the product from wandering!
- Make sure that the product should not stand on the power cord.



Before installing the machine, the location characterized as follows shall be selected:

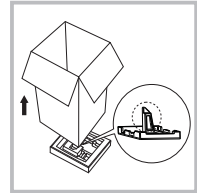
1. Rigid, dry, and level surface
2. Avoid direct sunlight
3. Sufficient ventilation
4. Room temperature is above 0°C
5. Keep far away from the heat resources such as coal or gas.



### Unpacking the washing machine

#### ⚠ Warning!

- Packaging material (e.g. Films, Styrofoam) can be dangerous for children.
- There is a risk of suffocation ! Keep all packaging well away from children.



1. Remove the cardboard box and styrofoam packing.
2. Lift the washing machine and remove the base packing. Make sure the small triangle foam is removed with the bottom one together. If not, lay the unit down with side surface, then remove the small foam from the unit bottom manually.
3. Remove the tape securing the power supply cord and drain hose.
4. Remove the inlet hose from the drum.

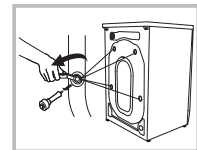
### Remove transport bolts

#### ⚠ Warning!

- You must remove the transport bolts from the backside before using the product.
- You'll need the transport bolts again if you move the product, so make sure you keep them in a safe place.

Please take the following steps to remove the bolts:

1. Loosen 4 bolts with spanner and then remove them.
2. Stop the holes with transport hole plugs.
3. Keep the transport bolts properly for future use.



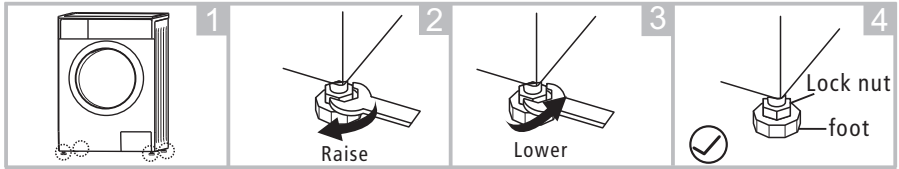
# INSTALLATION

## Levelling the washing machine

### ⚠ Warning!

- The lock nuts on all four feet must be screwed tightly against the housing.

1. Check if the legs are closely attached to the cabinet. If not, please turn them to their original positions tighten the nuts.
2. Loosen the lock nut turn the feet until it closely contacts with the floor.
3. Adjust the legs and lock them with a spanner, make sure the machine is steady.



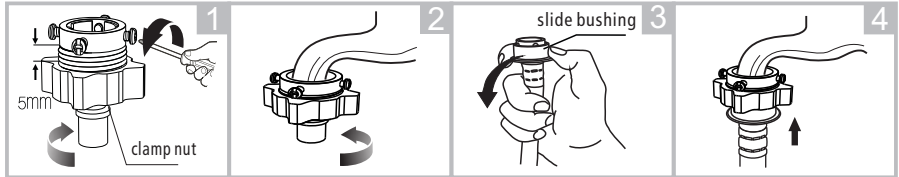
## Connect Water Supply Hose

### ⚠ Warning!

- To prevent leakage or water damage, follow the instructions in this chapter!
- Do not kink, crush, modify or sever water inlet hose.
- For the model equips hot valve, connect it to hot water tap with hot water supply hose. Energy consumption will decrease automatically for some program.

Connect the inlet pipe as indicated, There are two ways to connect the inlet pipe.

1. Connection between ordinary tap and inlet hose.



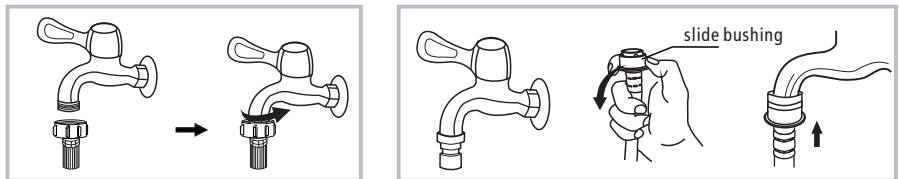
Loosen clamp nut and four bolts

Tighten clamp nut

Press slide bushing, insert inlet hose into connecting base

Connection finished

2. Connection between screw tap and inlet hose.

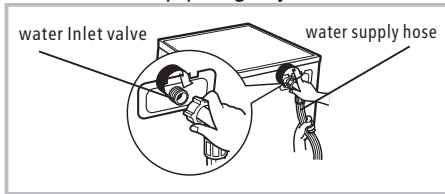


Tap with threads and inlet hose

Special tap for washing machine

# INSTALLATION

Connect the other end of inlet pipe to the inlet valve at the backside of product and fasten the pipe tightly clockwise.



## Drain Hose

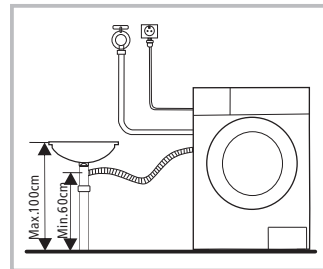
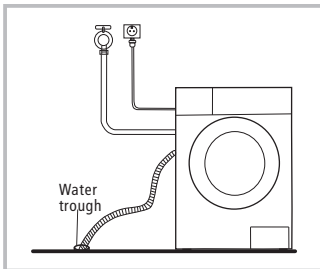
### ⚠ Warning!

- Do not kink or protract the drain hose.
- Position drain hose properly ,otherwise damage might result of water leakage.

There are two ways to place the end of drain hose:

1.Put it into the water trough.

2.Connect it to the branch drain pipe of the trough.



### ⚠ Warning!

- When installing drain hose, fix it properly with a rope.
- If drain hose is too long, do not force it into washing machine as it will cause abnormal noises.

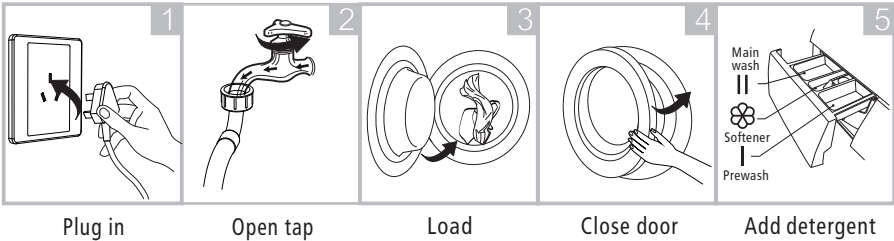
# OPERATIONS

## ■ Quick Start

### ⚠ Caution!

- Before washing, please make sure it's installed properly.
- Before washing at first time, the washing machine shall be operated in one round of the whole procedures without clothes in as follows.

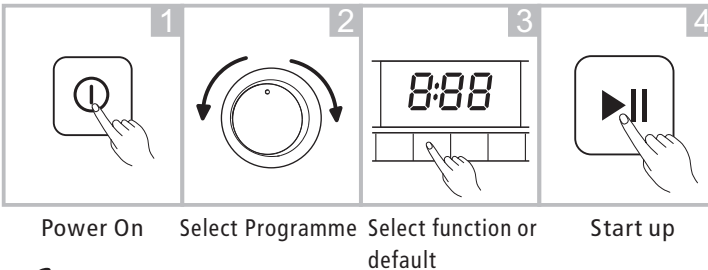
## 1. Before Washing



### 📌 Note!

- Detergent only need to be added in "case I "after selecting pre-washing for machines with this function.

## 2. Washing



### 📌 Note!

- 1.If default is selected, step 3 can be skipped.
- 2.The function button line chart is for reference only, please refer to real product as standard.

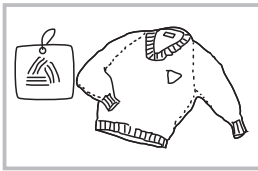
## 3. After Washing

Buzzer beep or "End" on display.

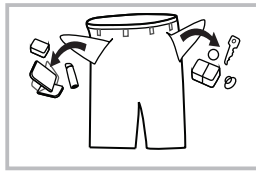
# OPERATIONS

## ■ Before Each Washing

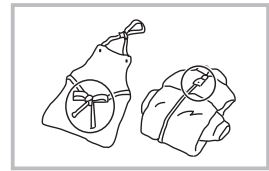
- The working condition of the washer should be (0-40)°C. If used under 0°C, the inlet valve and draining system may be damaged. If the machine is placed under condition of 0°C or less, then it should be transferred to normal ambient temperature to ensure the water supply hose and drain hose are not frozen before use.
- Please check the labels and the explanation of using detergent before wash. Use non-foaming or less-foaming detergent suitable for machine washing properly.



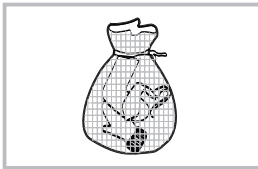
Check the label



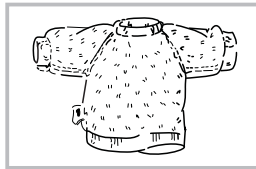
Take out the items out of the pockets



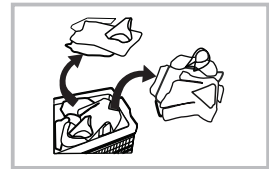
Knot the long strips, zip or button



Put small clothes into the pillow slip



Turn easy-pilling and long-pile fabric inside out



Separate clothes with different textures

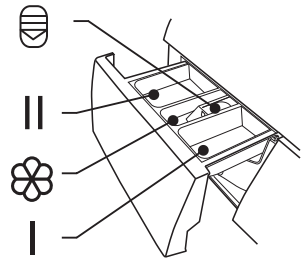
### ⚠ Warning!

- When washing a single clothes, it may easily cause great eccentricity and give alarm due to great unbalance. Therefore it is suggested to add one or two more clothes to be washed together so that draining can be done smoothly.
- Don't washing the clothes touching with kerosene, gasoline, alcohol and other flammable materials.

# OPERATIONS

## ■ Detergent Dispenser

- I Pre wash
- II Main wash
- ☼ Softener
- ☉ Release button to pull out the dispenser



### ⚠ Caution!

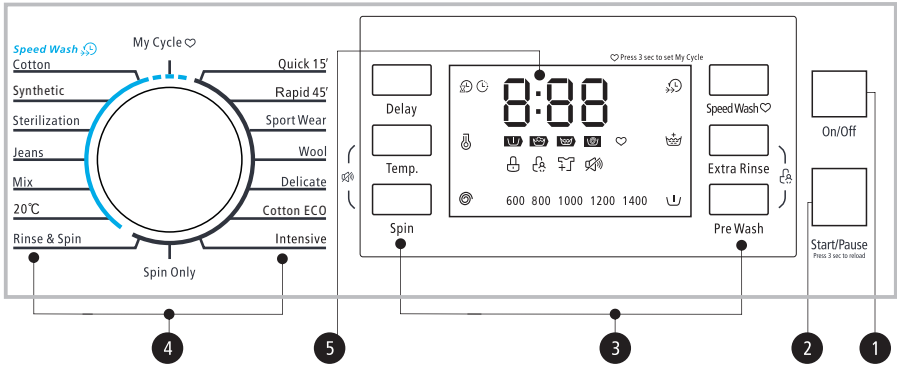
- Detergent only need to be added in "compartment I "after selecting pre-wash function.

Programme	I	II	☼	Programme	I	II	☼
Cotton	○	●	○	Intensive		●	○
Synthetic	○	●	○	Cotton ECO		●	○
Sterilization	●	●	○	Delicate		●	○
Jeans	○	●	○	Wool		●	○
Mix	○	●	○	Sport Wear	○	●	○
20°C		●	○	Rapid 45'	○	●	○
Rinse & Spin			○	Quick 15'		●	○
Spin Only							

● Means must      ○ Means optional

# OPERATIONS

## Control Panel



### Note!

- The chart is for reference only, Please refer to real product as standard.

#### 1 Power

Product is on/off.

#### 2 Start/Pause

Press the button to start or pause the washing cycle.

#### 3 Option

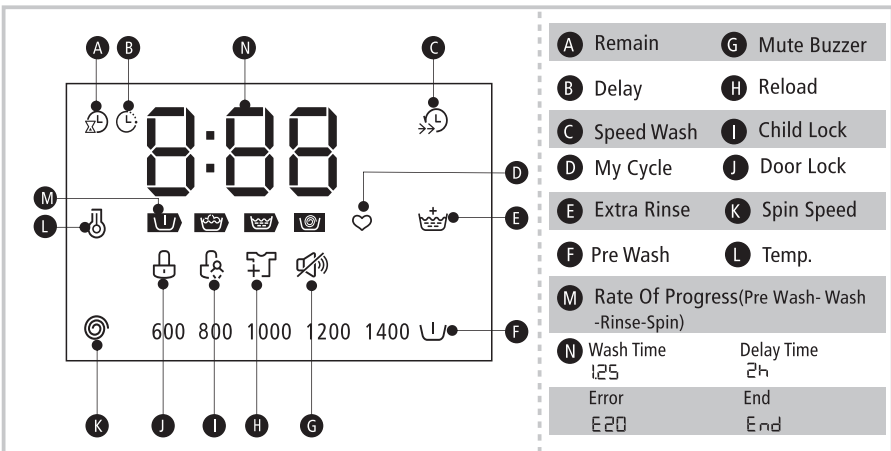
This allows you to select an additional function and will light when selected.

#### 4 Programmes

Available according to the laundry type.

#### 5 Display

The display shows the settings, estimated time remaining, options, and status messages for your washer. The display will remain on through the cycle.





# OPERATIONS

---

## ■ Option

Delay

### Delay

Set the Delay function:

1. Select a programme; 2. Press the Delay button to choose the time (the delaying time is 0-24 H.);
3. Press [Start/Pause] to commence the delay operation



Choose the Programme

Setting time

Start

Cancel the Delay function:

Press the [Delay] button until the display be 0H. It should be pressed before starting the programme. If the programme already started, should switch off programme to reset a new one.

---

### ⚠ Caution!

- If there is any break in the power supply while the machine is operating, a special memory stores the selected programme and when the power is restarted, the program will continue.

Pre Wash

### Pre Wash

The Prewash function can get an extra wash before main wash, it is suitable for washing the dust rises to surface of the clothes; You need to put detergent into the Case (I) when select it.

---

Extra Rinse

### Extra Rinse

The laundry will undergo extra rinse once after you select it.

---

Speed Wash

### Speed Wash

The function can decrease the washing time.

---



### My Cycle

To memory the frequently used programme.

After choosing the programme and setting the options, press [Speed Wash ♡] 3 sec. before start to wash. The default setting course is Cotton.

---

# OPERATION

---



## Reload

This operation can be executed during the washing progress. When the drum is still rolling and there is large amount of water with high temperature in the drum. The state is unsafe and the door cannot be opened forcefully. To press [Start/Pause] for 3 sec. to reload, and start the clothes adding in the midway function. Please follow the steps as bellow:

- 1.Wait until the drum stops rotation.
- 2.The door lock is unlocked.
- 3.Close the door when the clothes are reloaded and press the [Start/Pause] button.



Press[Start/Pause]3sec.



Reload the clothes



Start

## Caution!

- Don't use the Reload function when the water level over the edge of the inner tub or the temperature is higher.



## Temp.

Press the button to regulate the temperature(Cold,20°C,30°C, 40°C,60°C,90°C)



## Spin

Press the button to change the speed.

1400: 0-600-800-1000-1200-1400

# OPERATION

---



## Child Lock

To avoid mis operation by children.



Press [Extra Rinse] and [Pre Wash]  
3 sec. till buzzer beep.

## Caution!

When child lock is activated and program starts, child lock indicator will switch on, and the CL and remaining time on the display are alternately displayed in 0.5s.

Press the other buttons will make child lock indicator flash for 3s. when program finish, CL and END alternate for 10s in 0.5s, then the child lock lights flash for 3s

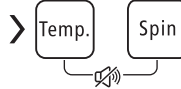
- Only press and hold the two button can release child lock, even power off, switch off and program end
- The "Child Lock" will lock all buttons except Power button and Child Lock button
- Please release child lock before selecting program and starting washing



## Mute the buzzer



Choose the Programme



Press the [Temp.]and[Spin] for 3sec.,  
the buzzer is mute.





























To act the buzzer function, press the button again for 3 seconds. The setting will be kept until the next reset.

## Caution!

- After Muting the buzzer function, the sounds will not be activated any more.

# OPERATIONS

## ■ Option

Cycle	Default Temp.(°C)	Default spin speed in rpm	Additional functions
Wash cycles		1400	
Quick 15'	Cold	800	Delay, 
Rapid 45'	40	800	Delay,  , 
SportWear	20	800	Delay,  , 
Wool	40	600	Delay, 
Delicate	30	600	Delay, 
Cotton ECO	30	1000	Delay, 
Intensive	40	800	Delay, 
Spin Only	--	1000	Delay, 
Rinse & Spin	--	1000	Delay, 
20°C	20	1000	Delay,  , 
Mix	40	800	Delay,  ,  , 
Jeans	60	800	Delay,  ,  , 
Sterilization	--	800	Delay,  ,  , 
Synthetic	40	1200	Delay,  ,  , 
Cotton	40	1400	Delay,  ,  , 

# OPERATIONS

## ■ Programmes

Programmes are available according to the laundry type.

Programmes	
Cotton	Hard-wearing textiles, heat-resistant textiles made of cotton or linen.
Synthetic	Wash synthetic articles, for example: shirts, coats, blending. While washing the knitting textiles, detergent quantity shall be reduced due to its loose string construction and easily forming bubbles.
Sterilization	Keep the washing temperature above 60 degrees for more than 30 minutes, effectively remove harmful bacteria.
Jeans	Specially for jeans.
Mix	Mixed load consisting of textiles made of cotton and synthetics.
20°C	20°C default, can choose cold water.
Rinse&Spin	Extra rinse with spin.
Spin Only	Extra spin with selectable spin speed.
Intensive	To increase the washing effects, washing time is increased.
Cotton ECO	To increase the washing effects, washing time is increased.
Delicate	For delicate, washable textiles, e.g. made of silk, satin, synthetic fibres or blended fabrics.
Wool	Hand or machine-washable wool or richwool textiles. Especially gentle wash programme to prevent shrinkage, longer programme pauses (textiles rest in wash liquor).
Sport Wear	Washing the activewear.
Rapid 45'	This programme is suitable for washing not very dirty clothes, save more energy and washing.
Quick 15'	Extra short programme approx, suitable for lightly soiled washing as a small amounts of laundry.

### Note!

- Reference to your product to select the programmes.

# OPERATIONS

## ■ Washing Programmes Table

Programme	Load(kg)	Display Time
	8.0	8.0
Cotton	8.0	2:59
Synthetic	4.0	2:45
Sterilization	4.0	2:30
Jeans	8.0	1:45
Mix	8.0	0:58
20°C	4.0	1:01
Rinse&Spin	8.0	0:20
Spin Only	8.0	0:12
Intensive	8.0	3:48
Cotton ECO	8.0	0:59
Delicate	2.0	0:50
Wool	2.0	1:07
Sport Wear	4.0	0:45
Rapid 45'	2.0	0:45
Quick 15'	2.0	0:15

- Energy test program: Cotton ECO,60°C.  
Speed: the highest speed; Other as the default.
- "Cotton ECO" is the standard washing programs to which the information in the label and the fiche relates, and they are suitable to clean normally soiled cotton laundry and that they are the most efficient programmes in terms of combined energy and water consumptions for washing that type of cotton laundry,that the actual watertemperature may differ from the declared cycle temperature.

### Note!

- The parameters in this table are only for user's reference. The actual parameters maybe different with the parameters in above mentioned table.

# MAINTENANCES

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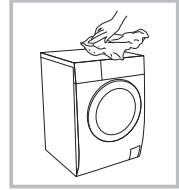
## ■ Cleaning And Care

### ⚠ Warning!

- Before your maintenance starts, please unplug the machine and close the tap.

### Cleaning The Cabinet

Proper maintenance on the washing machine can extend its working life. The surface can be cleaned with diluted non-abrasive neutral detergents when necessary. If there is any water overflow, use the wet cloth to wipe it off immediately. No sharp items are allowed.



### 📌 Note!

- Formic acid and its diluted solvents or equivalent are forbidden, such as alcohol, solvents or chemical products, etc.

### Cleaning The Drum

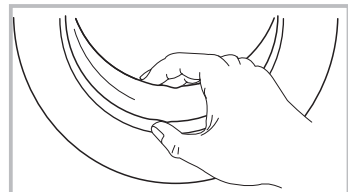
The rusts left inside the drum by the metal articles shall be removed immediately with chlorine-free detergents. Never use steel wool.

### 📌 Note!

- Don't put laundry in the washing machine during the drum cleaning.

### Cleaning The Door Seal And Glass

Wipe the glass and seal after each wash to remove lint and stains. If lint builds up it can cause leaks. Remove any coins, buttons and other objects from the seal after each wash.



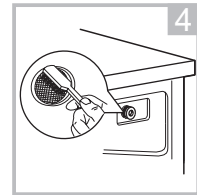
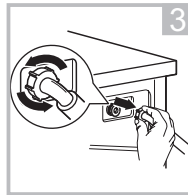
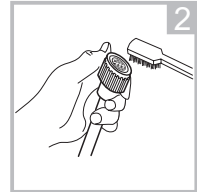
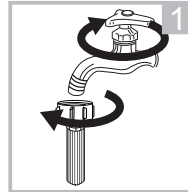
# MAINTENANCES

## Cleaning the Inlet Filter


### Note!

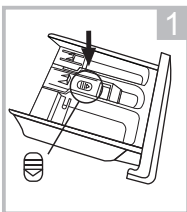
- Diminishing water flow is a sign that the filter need to be cleaned.

1. Close the tap and remove the water supply hose from it.
2. Clean the filter with a brush.
3. Unscrew the water supply hose from the backside of the machine. Pull out the filter with long nose pliers.
4. Use a brush to clean the filter.
5. Reinstall the filter to the water inlet and reconnect the water supply hose.
6. Clean the Inlet filter every 3 months to ensure the normal operation of the appliance.

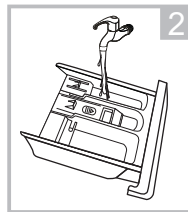


## Clean The Detergent Dispenser

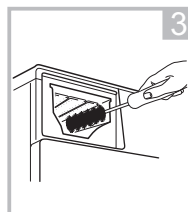
1. Press down the release [  ] on the softener cover and pull the dispenser drawer out of the recess. Clean the inside of the recess with a brush.
2. Lift the softener cover off the dispenser drawer and wash both items with water.
3. Restore the softener cover and push the drawer back into the recess.



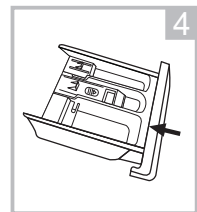
Press the release and remove the dispenser drawer



Clean the dispenser drawer and the softener cover under water



Clean the recess with an soft brush



Insert the dispenser drawer

### Note!

- Do not use abrasive or caustic agents to clean plastic parts.
- Clean the detergent dispenser every 3 months to ensure the normal operation of the appliance.

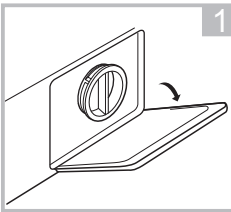


# MAINTENANCES

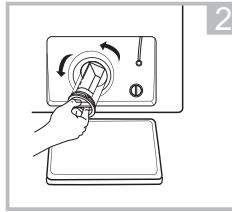
## Cleaning The Drain Pump Filter

### ⚠ Warning!

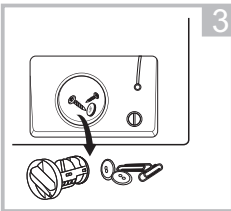
- Be careful of the hot water!
- Allow detergent solution to cool down.
- Unplug the machine to avoid electrical shock before washing.
- Drain pump filter can filter the yarns and small foreign matters from the washing.
- Clean the filter periodically to ensure the normal operation of washing machine.



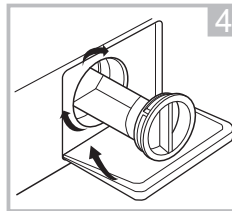
Open the lower cover cap



Open the filter by turning to the counter clockwise



Remove extraneous matter



Close the lower cover cap

### ⚠ Caution!

- Make sure that valve cap and emergency drain hose are reinstalled properly, cap plates should be inserted aligning to hole plates otherwise water may leak.
- When the appliance is in use and depending on the programme selected there can be hot water in the pump. Never remove the pump cover during a wash cycle, always wait until the appliance has finished the cycle, and is empty. When replacing the cover, ensure it is securely re-tightened.

# MAINTENANCES

## ■ Trouble Shooting

The start of the appliance does not work or it stops during operation.  
First try to find a solution to the problem, If not, contact the service centre.

Description	Reason	Solution
Washing machine cannot start up	Door is not closed properly	Restart after the door is closed Check if the clothes is stuck
Door can't be opened	Washer's safety protection design is working	Disconnect the power, restart the product
Water leakage	The connection between inlet pipe or outlet hose is not tight	Check and fasten water pipes Clean up outlet hose
Detergent residues in the box	Detergent is dampened or agglomerated	Clean and wipe the detergent box
Indicator or display does not light	Disconnect the power PC board or harness has connection problem	Check if the power is shut down and the power plug is connected correctly
Abnormal noise		Check if the fixing (bolts) have been removed Check it's installed on a solid and level floor

Description	Reason	Solution
<b>E30</b>	Door is not closed properly	Restart after the door is closed Check if the clothes is stuck
<b>E10</b>	Water injecting problem while washing	Check if the water pressure is too low Straighten the water pipe Check if the inlet valve filter is blocked
<b>E21</b>	Overtime water draining	Check if the drain hose is blocked
<b>E12</b>	Water overflow	Restart the washer
<b>EXX</b>	Others	Please try again first, call up service line if there are still troubles

### Note!

- After the check, activate the appliance. If the problem occurs or the display shows other alarm codes again, contact the service.

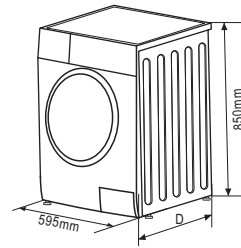
# MAINTENANCES

## ■ Technical Specifications

Power Supply 220-240V~,50Hz

MAX.Current 10A

Standard Water Pressure 0.05MPa~1MPa



Model	Washing Capacity	Dimension (W*D*Hmm)	Net Weight	Rated Power
MFC80-JS1403B/C14E-AU(45)	8.0kg	595*565*850	71kg	2000W

# MAINTENANCES

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## ■ Testing methods

Model:MFC80-JS1403B/C14E-AU(45)

ADDITIONAL INFORMATION FOR Standard performance TESTING:(AS/NZS 2040.1:2005+Amdt1-2007+Amdt2-2009)

1. Water connections:Cold & hot water connection
2. Water supply pressure: 320 kPa
3. Warm wash Program: Cotton ECO,60°C,Spin 1400,Display:6:48  
Cold wash program: Cotton Cold( no temperature display is cold wash)
4. Detergent type: Drum detergent
5. Detergent quantity: Default
6. Adding detergent:  
The detergent is dissolved and added as Paragraph B7.3 of AS/NZS 2040.1  
The detergent shall be dissolved in 1 L of water
7. Anti-sudsing agent: Max
8. Test load mass: 8.0kg
9. Water consumption: 81L
- 10.Test Voltage:220-240V~,50Hz



*make yourself at home*